KUBES STEEL

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THE LABOUR SHORTAGE IS REAL

Turning Down Fabrication Work Because You Can’t Bend It? Let’s Fix That.

When Your Shop Is Stretched Thin, Kubes Steel Has the Capacity You Need.

Every fabricator and contractor in North America is feeling it right now. Skilled plate rollers, press brake operators, and certified welders are increasingly difficult to recruit, train, and retain. Projects get delayed. Schedules slip. Costs climb. The shops that are winning are the ones who know when to keep work in-house and when to partner with a specialist. That’s where Kubes Steel comes in.

THE CHALLENGE FACING YOUR SHOP

Rolling and bending is one of the most specialized skill sets in metal fabrication. It takes years to develop the eye and the hands to produce consistent, high-quality curved sections. With an aging skilled trades workforce and fewer apprentices entering the field, many shops are finding themselves unable to take on rolling work at all — or producing it inconsistently.

The result is missed deadlines, rejected parts, and jobs that go to competitors simply because the in-house capability isn’t there. If this sounds familiar, you’re not alone — and there’s a straightforward solution.

THE KUBES STEEL SOLUTION

ROLLING & BENDING

WELDING & ASSEMBLY

Structural sections, HSS, pipe, tube, beam, plate — easy way and hard way, to tight tolerances. Structural section depths to 44″. Pipe and tube to 42″ diameter. Induction bending to 30″. We run two shifts and carry the capacity most shops can’t match.

Here’s the value-add most rolling shops can’t offer: we weld. Brackets, end plates, connection hardware, sub-assemblies — we can fabricate and attach them before the parts ship, saving you labour and handling time at your end.

VOLUME CAPACITY

Whether you need 5 pieces or 500, we scale to the job. Our two-shift operation and 50-ton crane capacity mean we handle large, heavy, and high-volume orders that most shops simply cannot accommodate.

QUALITY YOU CAN COUNT ON

ISO 9001, CSA N299.3, CWB certified, AISC compliant. Every order goes through a rigorous QA process. Parts arrive right the first time, documented and ready to go — no surprises, no rework.

ROLLING + WELDING IN ACTION



ROLLING + WELDING

Curved Pipe Assemblies with Welded Connection Hardware

This is what sets Kubes Steel apart from a typical rolling shop. These large-diameter curved pipe sections were cold rolled to a precise radius, then connection brackets, end caps, and mounting plates were fabricated and welded on before shipping. The customer received a complete, ready-to-install assembly — not just bent pipe. Less handling, less labour, faster installation.

ROLLING & BENDING · CUSTOM FABRICATION · WELD ASSEMBLY



VOLUME ROLLING

Consistent Arched Sections at Production Scale

When a project calls for dozens or hundreds of identical curved sections, consistency is everything. Kubes Steel produces high-volume rolling runs with the same precision on piece 200 as on piece 1. These arched sections were rolled for a construction client and loaded directly onto a flatbed for delivery — on time, on spec, no surprises.

PLATE ROLLING · VOLUME PRODUCTION · CONSTRUCTION



COLD BENDING

The Equipment — and the Expertise — Almost No One Else Has

What you’re looking at is 12″ extra heavy wall pipe being cold bent — a capability that very few fabricators in North America can offer. The tooling alone represents a significant capital investment, and the expertise to run it consistently and accurately takes years to develop. Kubes Steel operates what is likely the largest and most diverse selection of rolling and bending equipment in Canada, covering everything from small tube to large diameter heavy wall pipe, structural sections to 44″, and plate rolling for cylinders and cones of virtually any size.

COLD BENDING · LARGE DIAMETER PIPE · HEAVY WALL · PIPE & TUBE ROLLING

PARTNER WITH KUBES STEEL

Stop turning down work because you can’t bend it.

If rolling and bending isn’t your core business, it doesn’t have to be a bottleneck. Kubes Steel works directly with fabricators, contractors, engineers, and OEMs across North America as a trusted subcontract rolling and fabrication partner. We work from your drawings, ship to your schedule, and make you look good to your customer.

50 years. Two shifts. 80 people. One focus: *Where Metal Takes Shape.*

Let’s Talk About Your Next Project

Send us your drawings and we’ll get back to you with a quote.

REQUEST A QUOTE →

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